

**SPECIFICATION OF OPEN DIE HEADER : (開合模機規格表)**

	TP/ODH5X75	TP/ODH6X160	TP/ODH8X200	TP/ODH10X300	TP/ODH15X300
壓造力 Forging Load	20000KGS	25000KGS	35000KGS	40000KGS	60000KGS
最大直徑 Max.Wire Diameter	3~5	4~6	6~8	6~10	8~12(15)
最大長度 Max.Blank Length	25~75mm	25~200mm	25~250mm	25~350mm	25~350mm
沖具直徑 Punch Hole	31mm	38mm	42mm	52mm	78mm
機械速度 Machine RPM/Output	50~90pcs/min	30~55pcs/min	20~50pcs/min	15~40pcs/min	15~40pcs/min
送料型式 Feeding Mechanism	Feeding Vibrator(Single Direction, A,B or C type depends on actual product.)				
自動送料長度 Auto Feeding Length	25~75mm	25~150mm	25~150mm	25~200mm	25~200mm
主馬達 Main Drive Motor	3HP	5HP	7.5HP	20HP	50HP
機械外型尺寸 Machine Dimension(mm)	1700x1050x1000	2600x1330x1800	3200x1510x1800	4450x1780x2000	7300x2440x2600
機械重量 Machine Weight	2100KGS	4000KGS	6800KGS	13000KGS	18000KGS

**STANDARD ACCESSORIES : (標準配件)**

Item Inclusive	Standard Machine	CE Mark Machine
Electric Components	Made in Taiwan	Components with CE Mark
Speed Variation	TP/ODH5x75, TP/ODH6x160 : Inching/Motor Direct Drive : Continuous Run with Inverter	
	TP/ODH8x160, TP/ODH10x200, TP/ODH12(15)x300 : Inching & Continuous Run with Inverter	
Brake System	TP/ODH5x75/ODH6x160 : Disc Type Air Brake Syetem.(Option)	
	TP/ODH8x160, TP/ODH10x200, TP/ODH12(15)300 : Air Cluth with Brake	
Test Run Tooling	One Size for Each Machine.	
Tool Kits	One Set for Each Machine.	
Noise Protection Cover	Optional	One Unit.
Spring	One Set for Each Machine.	
Pusher	Two pieces Set for Each Machine.	
Transfer Finger	Three Sets for Each Machine.	
Stopper Shaft	One Piece for Each Machine.	
Operation Manual	One Book for Each Machine.	