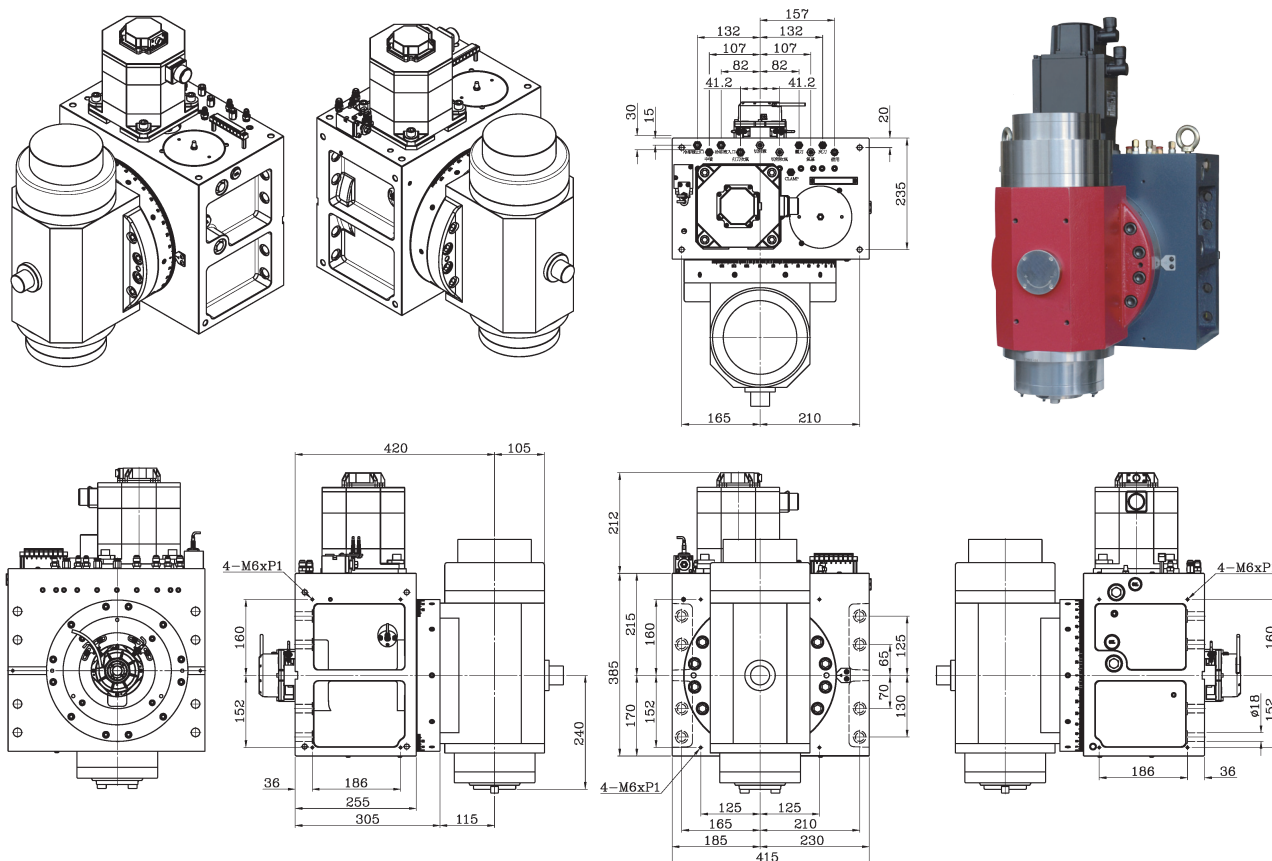


搖擺頭旋轉座 Swing Base of Spindle Head

型式 Model		NRS-320		
工作台尺寸 Table size (L x W)		mm	320	
傾斜角度 Tilting range			±120°	
鎖緊裝置 (油壓) Clamping device (Hydraulic)		kg/cm ²	35	
最小分割角度 Min. indexing degree		degree	0.001°	
分割精度 (累積值) Indexing accuracy (accumulative)		arc sec	15"	
重現精度 Repeatability		arc sec	4"	
鎖緊扭力 Clamping torque		kg-m	180	
最高轉速	轉盤 Table	rpm	16.6	
Max. rotation speed	馬達 Motor	rpm	2000	
伺服馬達 (選配)	發那科 FANUC		α12i	
Servo motor (optional)	三菱 MITSUBISHI		HF-204 / HF-354	
總齒數比 Gear ratio			1/120	
容許切削扭力 Permissible cutting torque	F		kgf	2000
	FxR		kg-m	180
	FxL		kg-m	450
淨重 (不含主軸及伺服馬達) Net weight (without spindle and motor)		kg	250	



NRS-320

型式 Model		DRS-400
工作台尺寸 Table size (L x W)	mm	405
傾斜角度 Tilting range		±120°
鎖緊裝置 (油壓) Clamping device (Hydraulic)	kg/cm ²	35
最小分割角度 Min. indexing degree	degree	0.001°
分割精度 (累積值) Indexing accuracy (accumulative)	arc sec	±4"
重現精度 Repeatability	arc sec	4"
鎖緊扭力 Clamping torque	kg-m	300
鎖緊扭力 (壓力切斷時) Clamping torque (pressure off)	kg-m	30
轉盤驅動方式 (直驅電機) Driven by DD-motor		TMB0291-150
轉盤最高轉速 Max. rotation speed of table	rpm	50
淨重 (不含主軸) Net weight (without spindle)	kg	360

